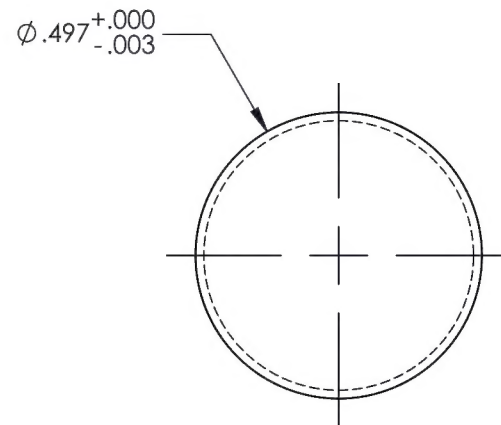
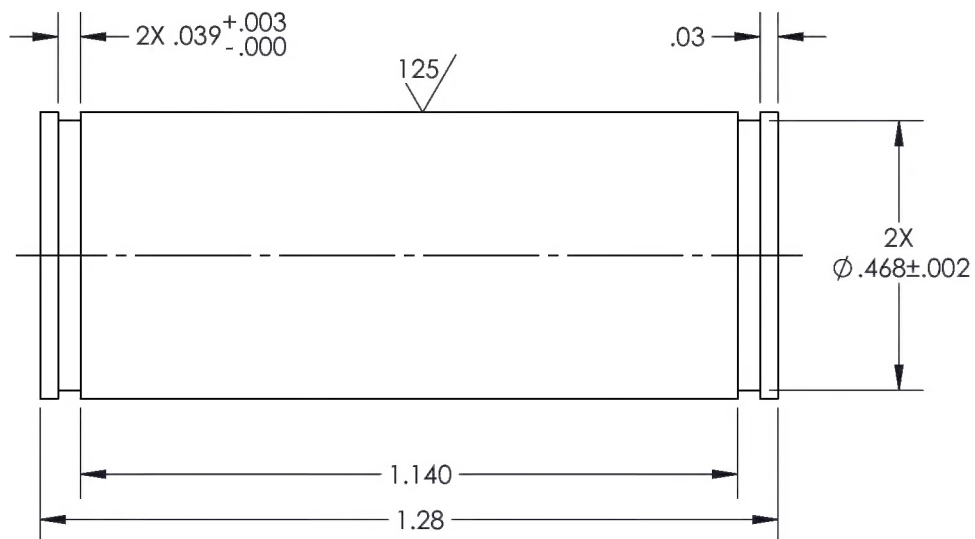


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM.	9/12/2012	RJC	
2		CH'D Ø.465 TO Ø.468 WITH TOL.	10/17/2012	JAG	
2A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D NOTE 3 WAS AFTER NICKEL PLATING BUFF SURFACE TO 125 IS SURFACE FINISH APPLIES AFTER NICKEL PLATING. CH'D DIM WAS 2X .031 IS .03. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/14/2014	DPD	RW



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. POLISH OD AFTER HEAT TREAT.
3. SURFACE FINISH APPLIES AFTER NICKEL PLATING.
4. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LOCK ROLLER PIN	
DWG NO. C45-12-5	REV 2A
MAT'L 4140/4142	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 44-46
.XX ± .01 ANGLES ± 5°	FINISH SEE NOTE 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 3:1	DATE 10/28/1998
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-12-5	1	LOCK ROLLER PIN	4140/4142	Ø1/2 X 7/16